

~~1954~~ 1955

Part No. 376179

PARTS CATALOG

FOR

Model RD-15 & RDL-15



SEA HORSE 25

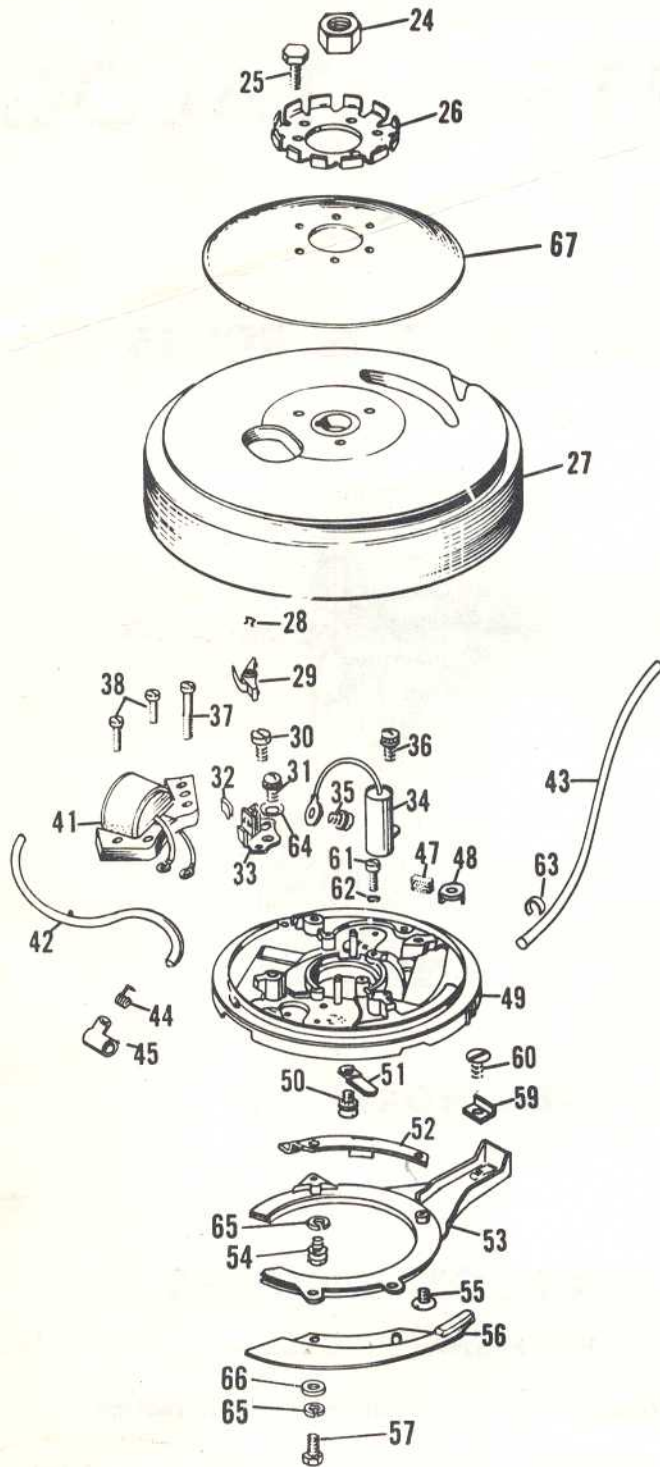
JOHNSON MOTORS

Peterborough. Ontario.

All Prices Subject to Change Without Notice

For Prices Refer To Master Parts Price List

MAGNETO GROUP



Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

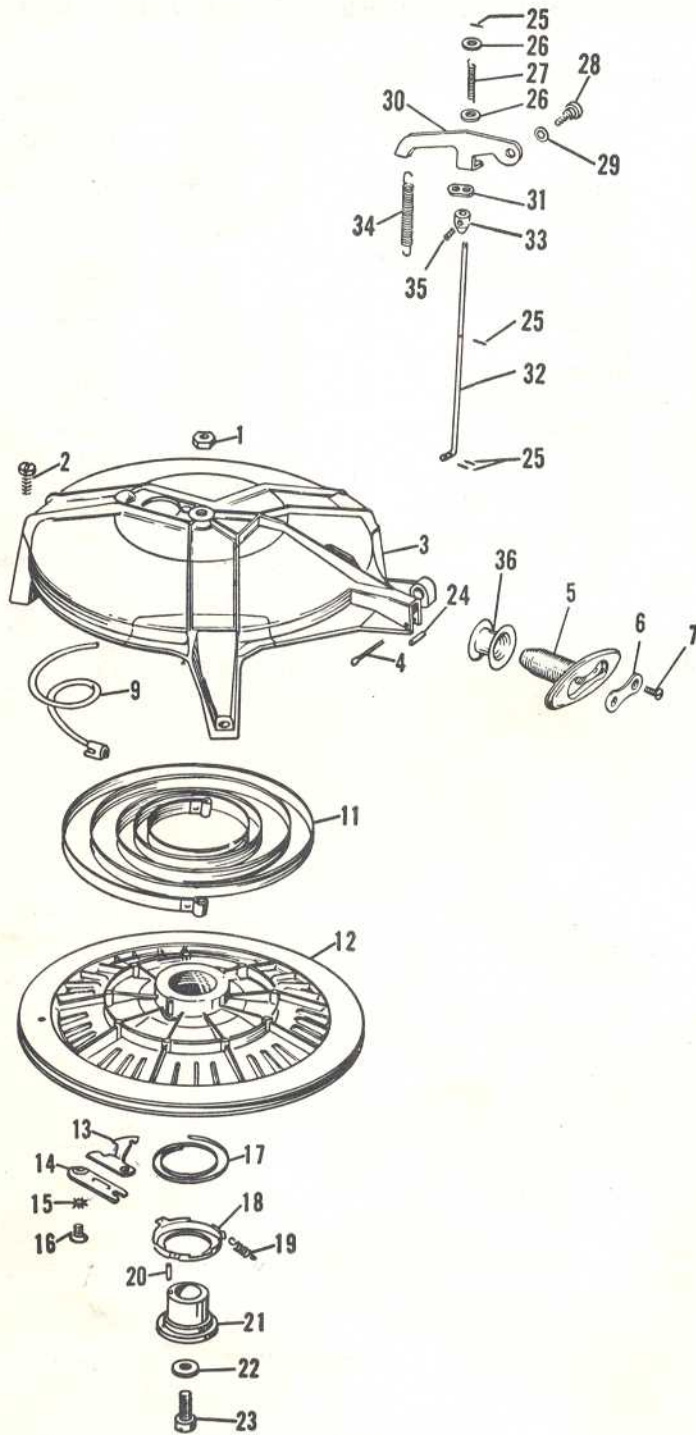
PHOTO AND PARTS NUMBERS FOR MAGNETO GROUP

Photo No.	Part No.	Name of Part	Photo No.	Part No.	Name of Part
24	71-1331	Nut	44	510231	Terminal
25	302468	Screw	45	510232	Cover
26	202111	Ratchet	47	510189	Oiler Wick
27	486097	Flywheel	48	510188	Oiler Clip
28	71-1052	Clip	49	580168	Armature Plate
29	580123	Breaker Arm			
	(580148	Breaker Assembly)		(580169	Armature Plate
30	510185	Eccentric Screw		Assembly Complete)	
31	130255	Screw	50	510193	Screw
32	510204	Clip	51	510190	Clamp
33	580122	Breaker Base	52	302829	Stop
	(580148	Breaker Assembly)	53	302623	Pulley
34	510173	Condenser	54	302812	Screw
35	510194	Screw	55	131024	Screw
37	510193	Screw	56	302830	Cam
37	510191	Screw	57	302750	Screw
38	510195	Screw	59	302752	Clamp
41	580118	Coil and Lamination	60	302751	Screw
42	510210	Lead - Lower	61	510192	Screw
	(580135	H.T. Lead Assembly -	62	3-28	Lockwasher
	Upper)		63	71-1239	Marker
43	510203	Lead - Upper	64	510208	Bow Washer
	(580146	H.T. Lead Assembly -	65	71-1487	Lockwasher
	Lower)		66	71-1531	Washer
			67	303249	Cover

See Page 20 for Numerical Part List

Order All Parts from Nearest Service Station or Dealer

STARTER ASSEMBLY GROUP



Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

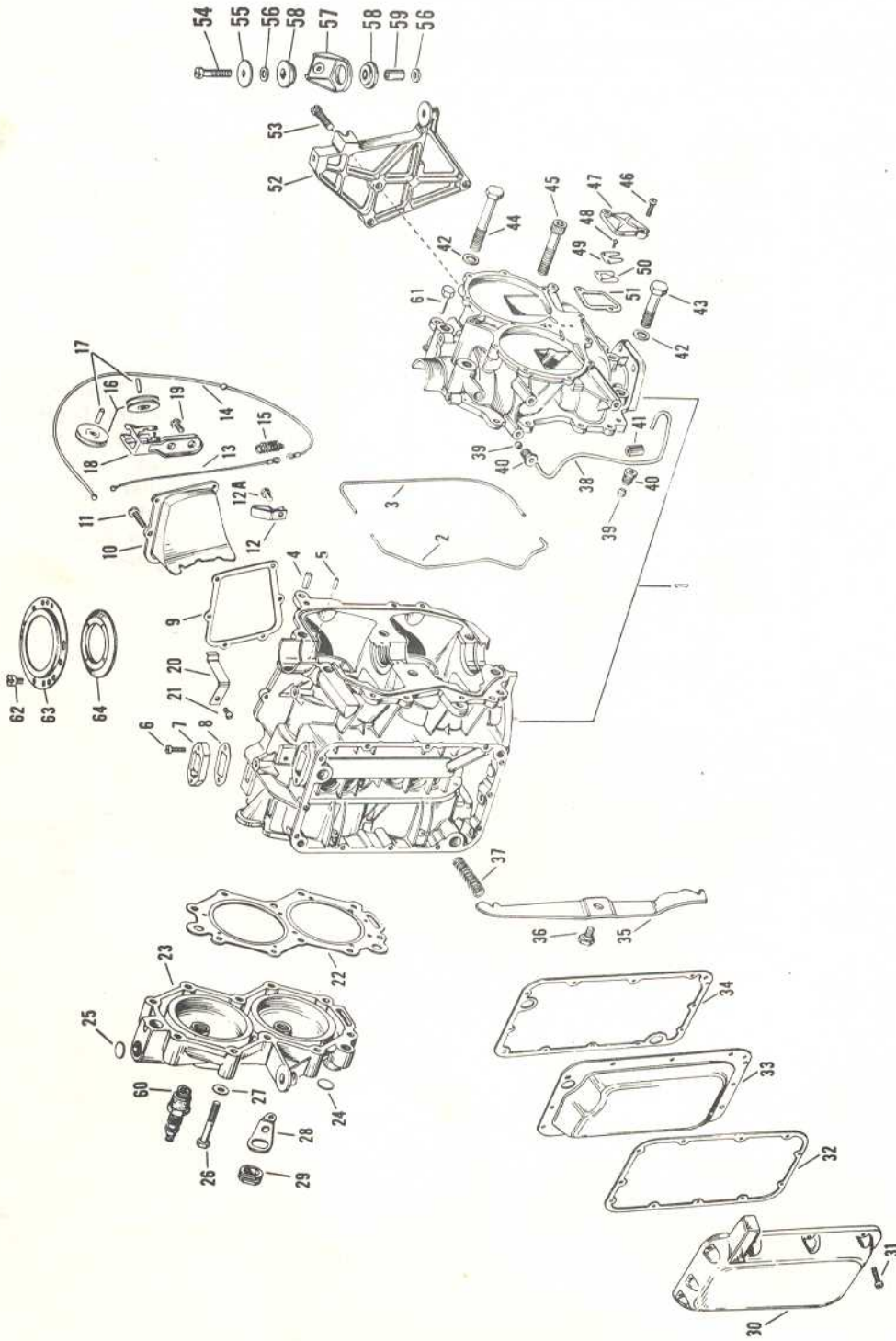
PHOTO AND PART NUMBERS FOR STARTER ASSEMBLY GROUP

Photo No.	Part No.	Name of Part	Photo No.	Part No.	Name of Part
1	302103	Nut	19	202155	Spring
2	303288		20	202156	Pin
3	375768	Starter Housing	21	276643	Spindle and Pin
	(375865	Starter Assembly)	22	202356	Washer
		Complete)	23	51-223	Screw
4	120219	Cotter Pin	24	302831	Tube
5	375542	Handle	25	41-110	Pin
6	41-188	Clamp Plate	26	71-1447	Washer
7	41-205	Screw	27	303051	Spring
9	42-137	Starter Rope and Anchor	28	303247	Screw
11	375836	Starter Spring	29	302473	Bow Washer
12	375771	Starter Pulley	30	303246	Locking Lever
13	202470	Starter Pawl	31	303033	Spring Anchor
14	202317	Retainer	32	303022	Link
15	71-1026	Lockwasher	33	303244	Collar
16	302104	Screw	34	303032	Spring
17	302222	Friction Spring	35	303245	Allen Screw
18	202114	Equalizer Cup	36	303560	Eyelet

See Page 20 for Numerical Part List

Order All Parts from Nearest Service Station or Dealer

POWER HEAD GROUP



Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

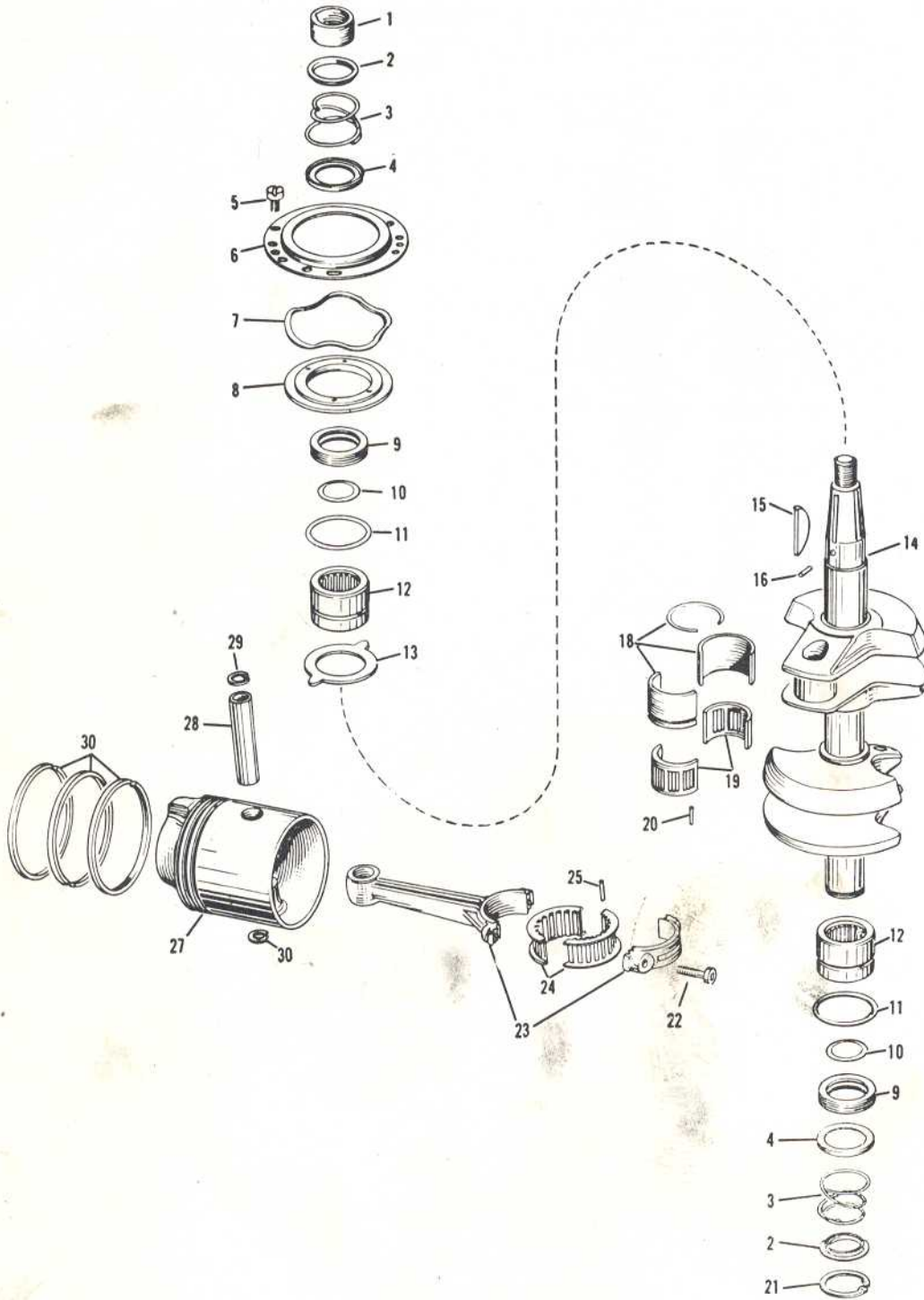
PHOTO AND PART NUMBERS FOR POWER HEAD GROUP

Photo No.	Part No.	Name of Part	Photo No.	Part No.	Name of Part
1	375786	Cylinder and Crankcase	31	43-110	Screw
2	302621	Seal	32	302608	Gasket
3	302622	Seal	33	302549	Cover
4	300402	Tapered Pin	34	302607	Gasket
5	302037	Dowel	35	302609	Shifter Lock
6	1-132	Screw	36	302592	Screw
7	302582	Cover	37	302587	Spring
8	302581	Gasket	38	375862	Oil Line
9	302586	Gasket	39	11-61	Gland
10	302542	Cover	40	41-105	Packing Nut
11	43-259	Screw	41	302811	Spacer
12	302749	Clamp	42	300343	Washer
12A	302824	Screw	43	302600	Screw
13	375803	Control Cable - Short	44	301431	Screw
14	375804	Control Cable - Long	45	302579	Screw
15	302706	Spring	46	13-558	Screw
16	302659	Pulley	47	302033	Cover
17	302658	Shaft	48	19-191	Screw
18	302683	Bracket	49	302034	Plate
19	132823	Screw	50	302031	Leaf Plate
20	302795	Spring	51	302032	Gasket
21	39-169	Screw	52	302548	Bracket
22	302583	Gasket	53	21-124	Screw
23	375779	Cylinder Head	54	41-178	Screw
24	13-426	Core Plug	55	302407	Washer
25	19-51	Core Plug	56	43-302	Washer
26	300261	Screw	57	302404	Bracket
27	37-154	Washer	58	302405	Grommet
28	300455	Anchor	59	302406	Spacer
29	300454	Grommet	60	200322	Spark Plug
30	302550	Cover	61	300646	Screw
			62	41-223	Screw
			63	303278	Support
			64	303277	Retaining Ring

See Page 20 for Numerical Part List

Order All Parts from Nearest Service Station or Dealer

CRANKSHAFT PISTON AND CONNECTING ROD GROUP



Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

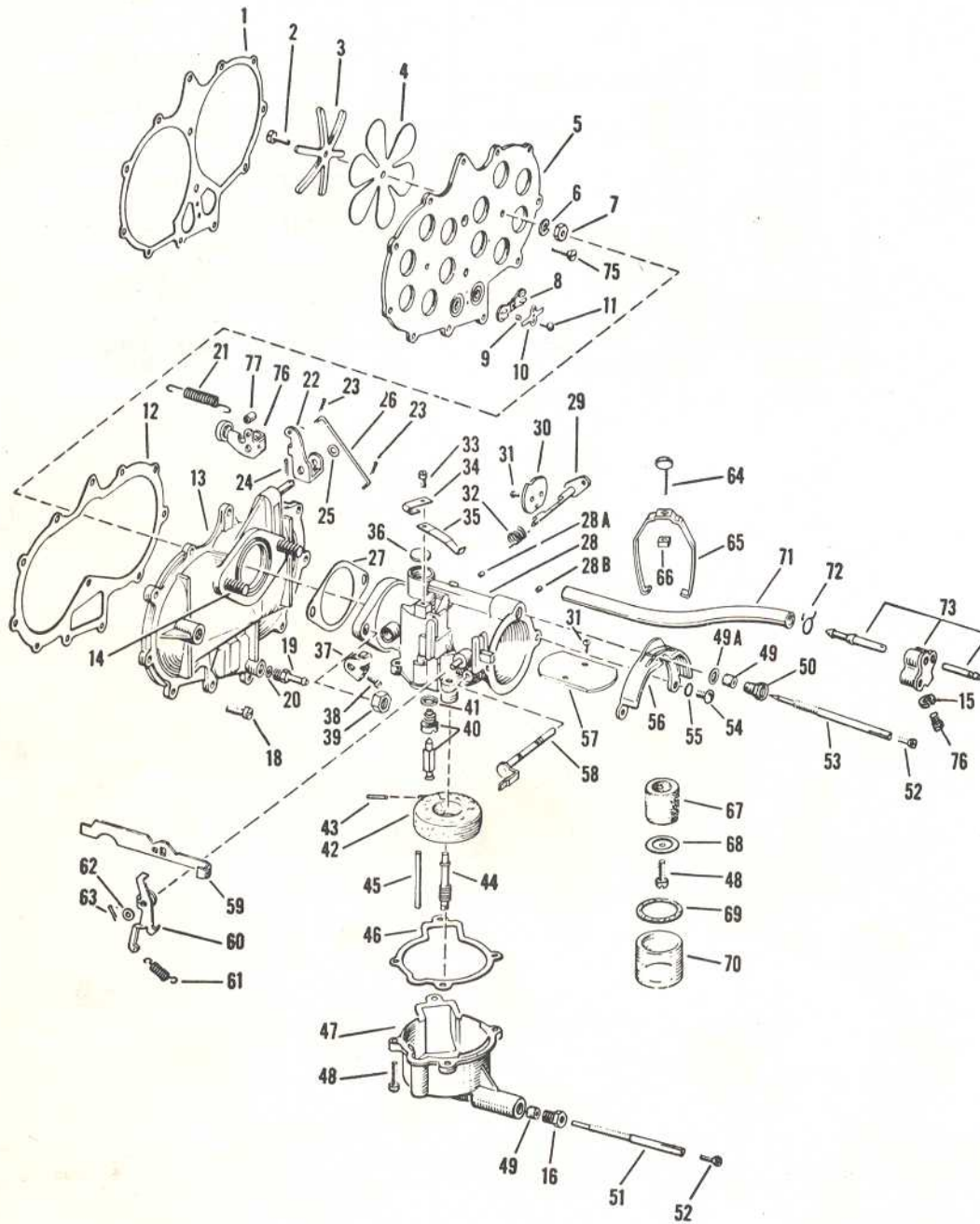
PHOTO AND PART NUMBERS FOR CRANKSHAFT, PISTON
AND CONNECTING ROD GROUP

Photo No.	Part No.	Name of Part	Photo No.	Part No.	Name of Part
1	510169	Cam	19	302755	Bearing Cage
2	302593	Retaining Washer	20	302584	Needle Bearing
3	302539	Spring	21	302536	Retaining Ring
4	302594	Retaining Washer	22	202967	Screw
9	302538	Seal	23	375767	Connecting Rod
10	302540	O-Ring	24	302603	Retainer
11	302537	O-Ring	25	302529	Needle Bearing
12	375763	Roller Bearing	27	375781	Piston and Dowel Pin
13	302601	Thrust Washer		(375772 Piston and Connecting Rod Assembly, with Rings)	
14	302530	Crankshaft	28	302576	Wrist Pin
15	302602	Key	29	302577	Spring Ring
16	302578	Pin	30	302533	Piston Ring
18	302585	Split Sleeve			

See Page 20 for Numerical Part List

Order All Parts from Nearest Service Station or Dealer

CARBURETOR GROUP



Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

PHOTO AND PART NUMBERS FOR CARBURETOR GROUP

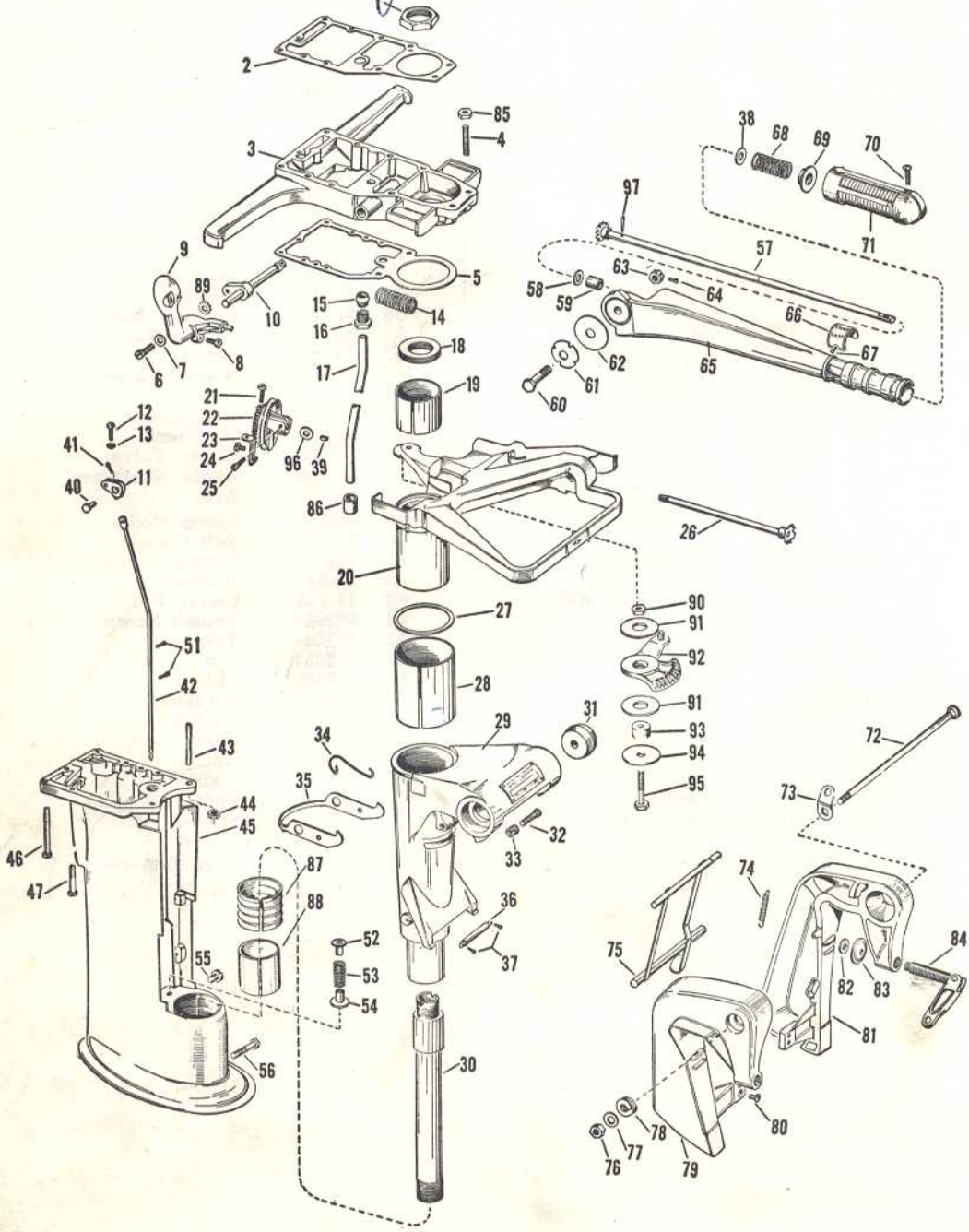
Photo No.	Part No.	Name of Part	Photo No.	Part No.	Name of Part
1	302606	Gasket	40	375798	Float Valve and Seat
2	301858	Screw	41	301996	Washer
3	302543	Leaf Stop	42	375792	Float and Float Arm
4	302532	Leaf	43	302661	Hinge Pin
5	302547	Leaf Plate	44	302663	Nozzle
	(277117 Leaf Plate Assembly)		45	302666	Tube
6	71-1487	Lockwasher	46	302670	Gasket
7	85-64	Nut	47	302615	Float Chamber
8	302042	Check Valve	48	13-558	Screw
9	302046	Spacer	49	43-123	Packing
10	302048	Spring	49A	302756	Washer
11	19-191	Screw	50	300179	Packing Nut
12	302605	Gasket	51	302673	Needle Valve
13	375869	Intake Manifold	52	551517	Screw
14	302822	Stud	53	302668	Needle Valve
15	51-137	Lockwasher	54	39-169	Screw
16	302965	Packing Nut	55	301736	Lockwasher
18	43-110	Screw	56	302816	Air Horn
19	301820	Nipple	57	302674	Choke Valve
20	301819	Washer	58	375802	Choke Shaft and Arm
21	303296	Spring	59	302726	Choke Rod
22	303280	Throttle Lever	60	302725	Bell Crank
23	41-110	Pin	61	302747	Spring
24	41-163	Cotter Pin	62	85-54	Washer
25	301827	Washer	63	41-163	Cotter Pin
26	303272	Link	64	302669	Thumb Screw
27	302598	Gasket	65	302664	Yoke
28	375932	Carburetor Body	66	302054	Nut
	(375815 Carburetor Assembly Complete)		67	302062	Filter
29	375938	Throttle Shaft and Arm	68	302060	Retainer
30	302828	Throttle Valve	69	302675	Gasket
31	302667	Screw	70	302676	Bowl
32	302696	Spring	71	302657	Hose
33	43-156	Screw	72	302647	Clamp
34	302792	Spring	73	375788	Body Assembly
35	302722	Spring	74	21-359	Screw
36	19-51	Core Plug	75	302104	Screw
37	302791	Lever	76	376035	Cam Follower
38	131249	Screw	77	303310	Spacer
39	7-46	Nut			

See Page 20 for Numerical Part List

Order All Parts from Nearest Service Station or Dealer

LOWER UNIT AND STEERING HANDLE GROUP

Water Tube Adapter 304175
 '0' Ring 304176



530
 75
 605

Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

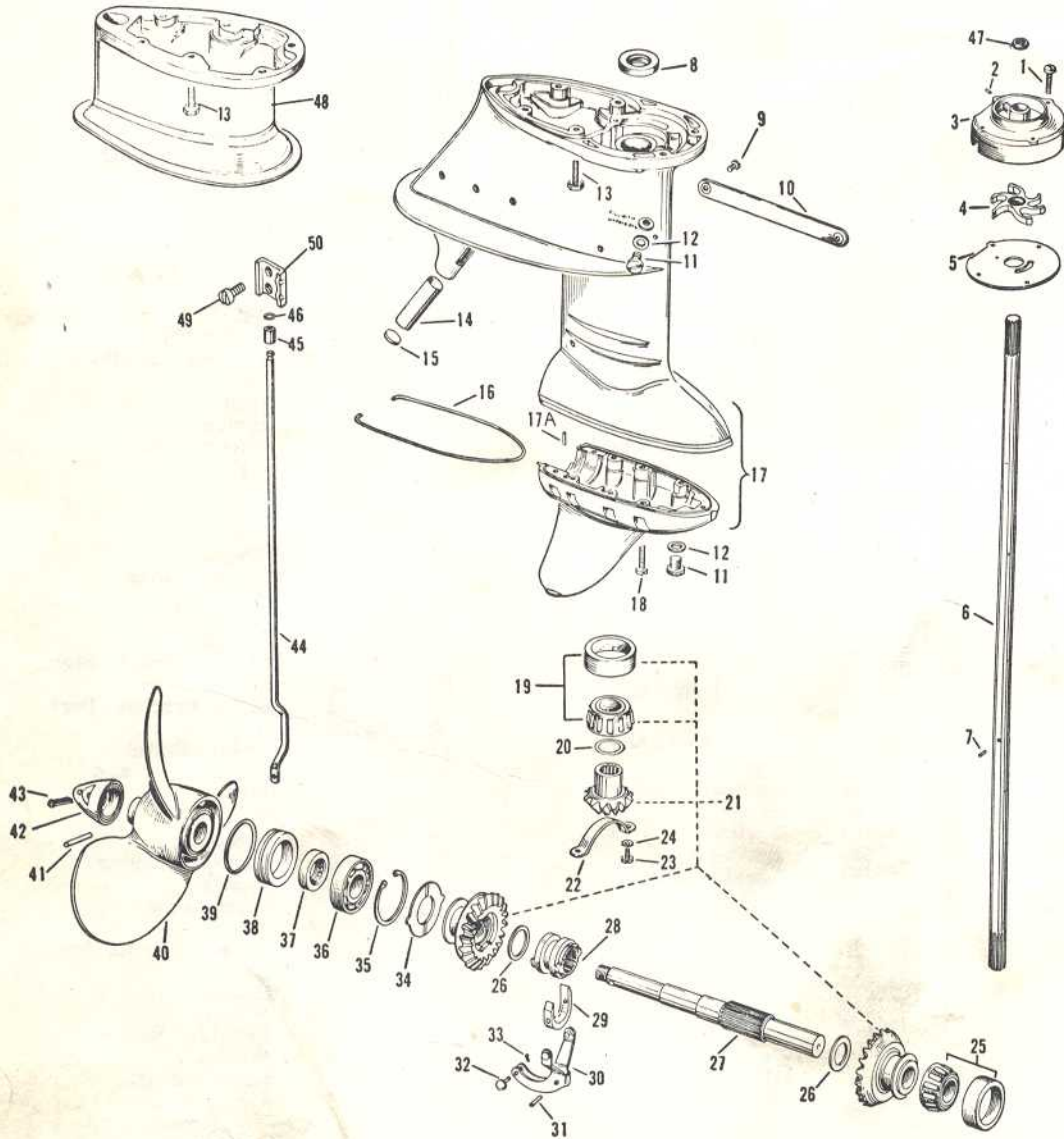
**PHOTO AND PART NUMBERS FOR LOWER UNIT
AND STEERING HANDLE GROUP**

Photo No.	Part No.	Name of Part	Photo No.	Part No.	Name of Part
1	302642	Nut	46	302754	Screw
2	302625	Gasket	47	132679	Screw
3	302699	Carrying Handle and Adapter	51	15-268	Cotter Pin
4	15-149	Stud	52	301913	Sleeve
5	302821	Gasket	53	302639	Spring
6	300646	Screw	54	301915	Sleeve
7	21-165	Washer	55	27-283	Screw
8	21-167	Screw	56	302678	Screw
9	375766	Shift Lever	57	376005	Gear and Shaft - Long
10	375764	Bracket, Shift Lever and Shaft	58	302712	Washer
11	302644	Lever	59	301717	Bushing
12	302680	Screw	60	302721	Screw
13	302679	Washer	61	302631	Spring Washer
14	302713	Spring	62	302703	Thrust Washer
15	7-170	Gland	63	302803	Nut
16	302632	Gland Nuts	64	302804	Cotter Pin
17	375863	Water Tube	65	376040	Steering Handle
18	303204	Washer	66	302735	Plate
19	303205	Lining	67	301992	Stud
20	376002	Steering Bracket and Bushing	68	301656	Spring
21	302688	Screw	69	303282	Friction Block
22	303200	Pulley and Gear	70	302710	Screw
23	302646	Clamp	71	303213	Grip
24	302346	Screw	72	302643	Bolt
25	71-1352	Screw	73	300364	Link
26	376004	Gear and Shaft - Short	74	302736	Spring
27	302635	Thrust Washer	75	375810	Tilting Lever
28	302638	Lining	76	17-182	Nut
29	375797	Swivel Bracket and Screw	77	25-196	Washer
30	376003	D.S. Casing and Sleeve	78	302051	Spring
31	302637	Conical Washer	79	375796	Stern Bracket - Star
32	27-17	Screw	80	11-185	Screw
33	303562	Spring	81	375795	Stern Bracket - Port
34	302634	Spring	82	302420	Retainer
35	302715	Locking Lever	83	41-48	Swivel Plate
36	302640	Rod	84	375747	Clampscrew and Plate
37	301974	Cotter Pin	85	7-46	Nut
38	303252	Washer	86	302636	Grommet
39	25-271	Key	87	302738	Rubber Bushing
40	302504	Pin	88	302714	Spacer
41	301912	Cotter Pin	89	51-137	Lockwasher
42	303471	Shift Rod	90	11-216	Nut
43	302596	Stud	91	303207	Thrust Washer
44	7-46	Nut	92	303196	Gear
45	376102	Exhaust Tube	93	303209	Spacer
			94	303206	Washer
			95	303210	Shoulder Screw
			96	303107	Washer
			97	302709	Groove Pin

See Page 20 for Numerical Part List

Order All Parts from Nearest Service Station or Dealer

GEARCASE ASSEMBLY GROUP



Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

PHOTO AND PART NUMBERS FOR GEARCASE ASSEMBLY GROUP

Photo No.	Part No.	Name of Part	Photo No.	Part No.	Name of Part
1	302677	Screw	22	302552	Support
2	33-69	Plug	23	43-147	Screw
3	375857	Impeller Housing	24	71-915	Lockwasher
4	375808	Impeller	25	375761	Roller Bearing
5	302617	Plate	26	302565	Thrust Washer
6	302624	Driveshaft	27	302522	Propeller Shaft
		(RDL Extension Parts	28	375783	Shifter Clutch Dog
		Listed Below)	29	302650	Cradle
7	300771	Pin	30	375787	Shifter Lever and Pin
8	302545	Oil Retainer	31	302501	Pin
9	302509	Screw	32	302504	Pin
10	302616	Cover	33	301912	Cotter Pin
11	27-283	Screw	34	302743	Thrust Washer
12	27-284	Washer	35	302528	Retaining Ring
13	302510	Screw	36	20-52	Ball Bearing
14	302521	Screen	37	302564	Oil Retainer
15	300077	Plug	38	303050	Housing
16	302604	Seal	39	302588	O-Ring
17	375816	Gearcase and Bearing	40	375790	Propeller
17A	300611	Dowell Pin	41	302566	Drive Pin
18	33-76	Screw	42	375773	Propeller Nut
19	375829	Roller Bearing	43	19-84	Cotter Pin
20	302796	Shim	44	303472	Shift Rod
20	302797	Shim	45	301878	Bushing
20	302798	Shim	46	301877	O-Ring
20	302823	Shim	47	303059	O-Ring
21	375861	Gears and Pinion Bearing	49	303147	Screw
			50	303148	Connector

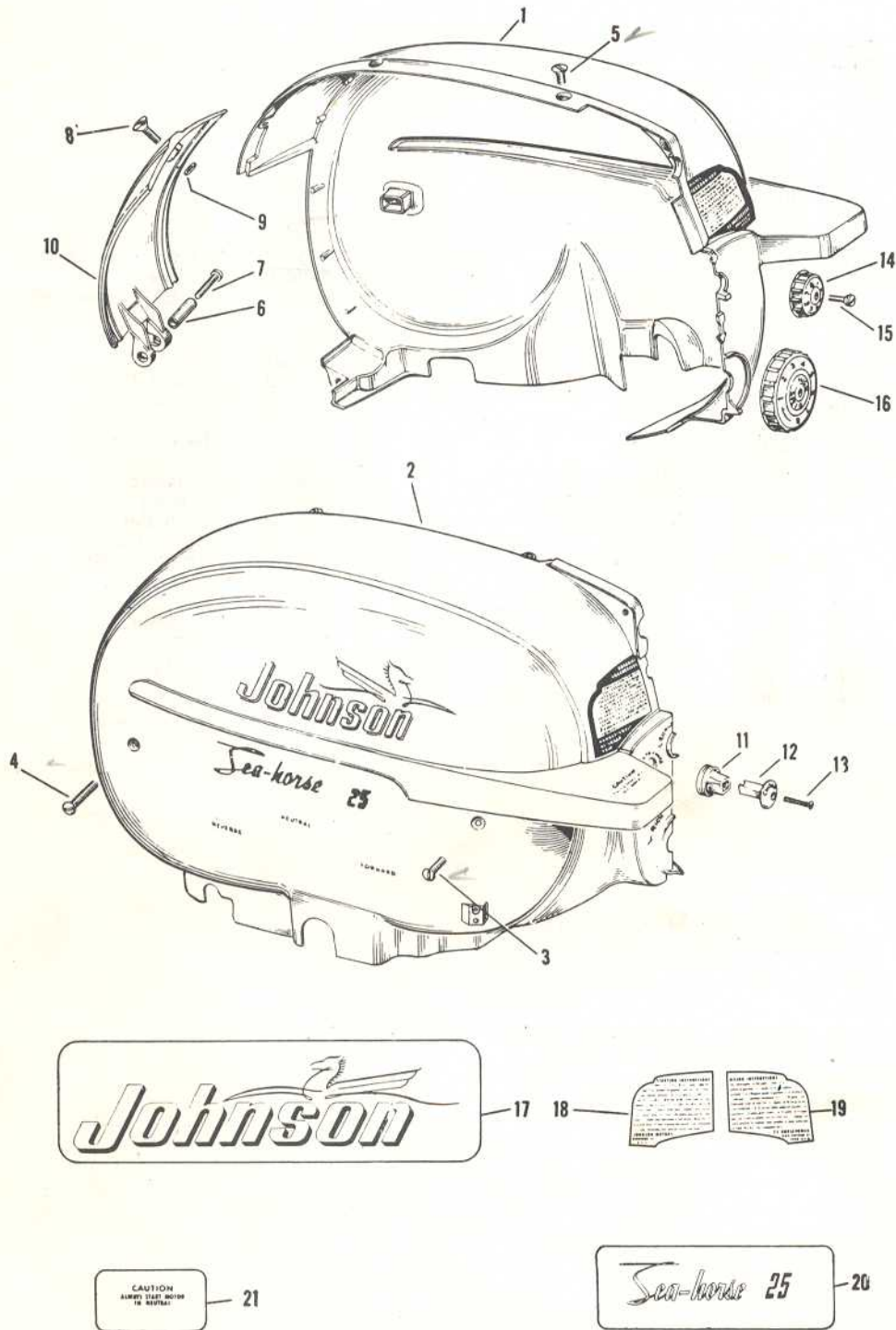
MODEL RDL-14 PARTS THAT DIFFER FROM MODEL RD-14

Photo No.	Part No.	Name of Part
6	302806	Driveshaft (RDL)
13	302510	Screw (RDL)
44	303474	Shift Rod (RDL)
48	302805	Extension (RDL)

See Page 20 for Numerical Part List

Order All Parts from Nearest Service Station or Dealer

SHROUD ASSEMBLY GROUP



Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

PHOTO AND PART NUMBERS FOR SHROUD ASSEMBLY GROUP

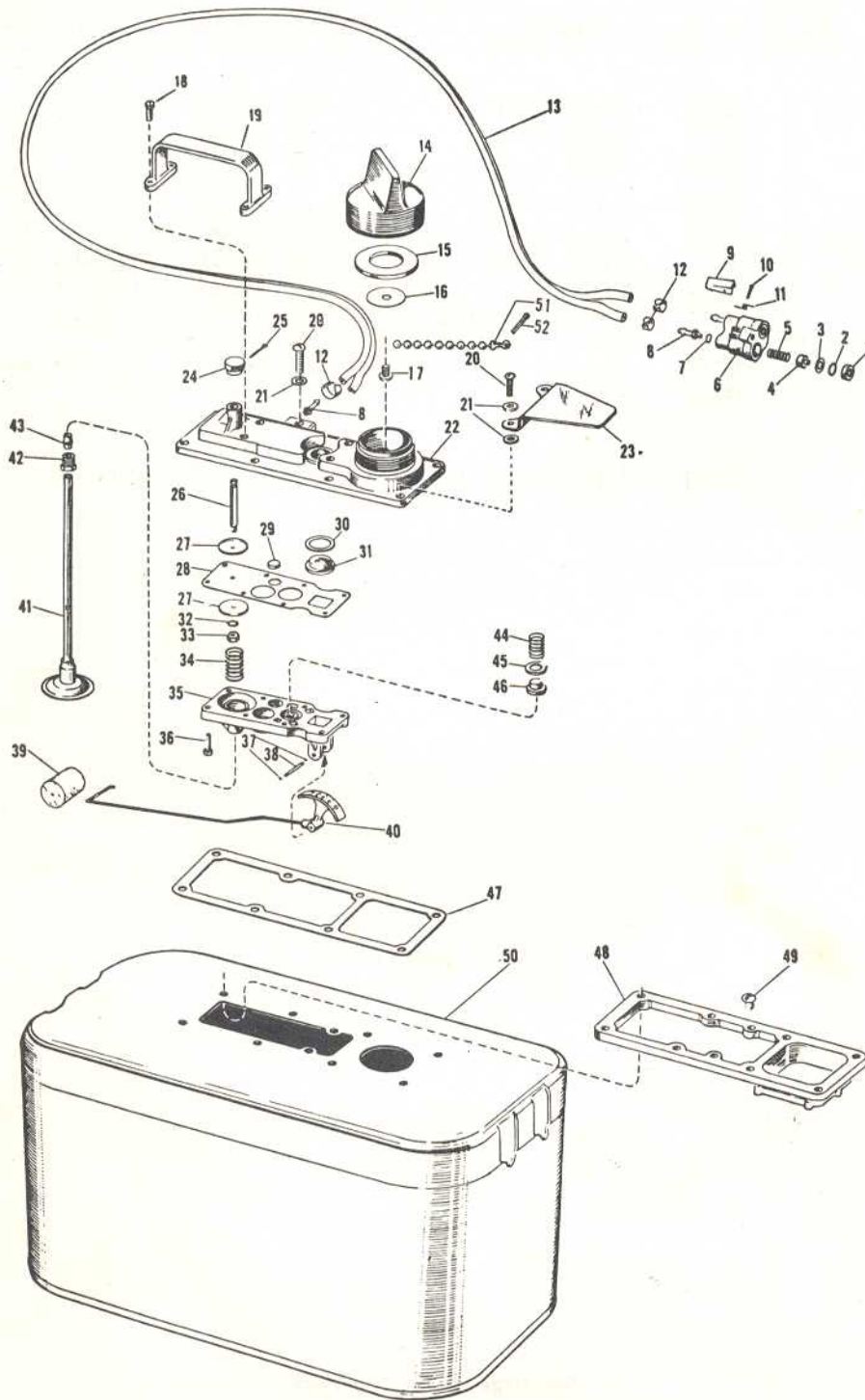
Photo No.	Part No.	Name of Part	Photo No.	Part No.	Name of Part
1	375793	Shroud - Port	13	302761	Screw
2	375794	Shroud - Star	14	302766	Adjusting Knob
3	300634	Screw	15	551517	Screw
4	301682	Screw	16	302767	Adjusting Knob
5	302007	Screw	* 17	302840	Transfer - Star
6	302813	Spacer	* 17	302835	Transfer - Port
7	39-72	Screw	* 18	401983	Transfer - Star
8	303295	Screw	* 19	302837	Transfer - Port
9	302186	Washer - Retaining	* 20	303188	Transfer - Port and Star
10	302687	Cover	* 21	302818	Transfer - Star
11	302759	Grommet			
12	302760	Knob			

* Supplied in Complete Set. Part No. 486158

See Page 20 for Numerical Part List

Order All Parts from Nearest Service Station or Dealer

MILE MASTER FUEL TANK ASSEMBLY



Be Sure to Specify Model and Serial Number of Motor When Ordering Parts

PHOTO AND PART NUMBERS FOR MILE MASTER
FUEL TANK ASSEMBLY

Photo No.	Part No.	Name of Part	Photo No.	Part No.	Name of Part
1	301828	Retainer	28	302563	Diaphragm
2	301824	O-Ring	29	301802	Disc Valve
3	301827	Washer	30	302571	Seal
4	301826	Valve	31	302568	Glass
5	301825	Spring	32	301736	Lockwasher
6	375587	Fuel Connector	33	21-195	Nut
7	301819	Washer	34	301803	Spring
8	301820	Nipple	35	302555	Housing
9	301830	Lock	36	13-558	Screw
10	301832	Rivet	37	302654	Snap Ring
11	301829	Spring	38	302653	Pin
12	301822	Clamp	39	302559	Float
13	301821	Hose	40	375778	Indicator
14	375817	Filler Cap	41	375846	Foot Valve
15	301835	Gasket	42	132691	Nut
16	302560	Plate	43	13-304	Gland
17	301837	Screw	44	302135	Spring
18	43-259	Screw	45	302137	Washer
19	302570	Handle	46	302136	Valve
20	132124	Screw	47	302557	Gasket
21	301814	Gasket	48	302556	Support
22	302572	Housing	49	53-85	Screw
23	302802	Retainer	50	375774	Fuel Tank Only
24	301815	Push Button	51	301838	Chain
25	17-186	Cotter Pin	52	15-213	Cotter Pin
26	302561	Push Rod			(375777 Fuel Tank Assembly Complete)
27	301800	Support			

See Page 20 for Numerical Part List

Order All Parts from Nearest Service Station or Dealer

Always Give Part Number and Motor Number

NUMERICAL LIST

Part No.	No. required per Motor	NAME OF PART
1-132	2	Screw - Water Passage Cover to Cylinder.....
3-28	2	Lockwasher - Armature Plate Mounting Screw.....
7-46	6	Nut - Carburetor to Manifold Stud - Adapter to Crankcase - Exhaust Tube to Cylinder.....
7-170	1	Gland - Water Tube.....
11-61	2	Gland - Oil Line.....
11-185	2	Screw - Stern Bracket - Port to Star.....
11-216	1	Nut - Shoulder Screw.....
13-304	1	Gland - Fuel Line.....
13-426	1	Core Plug - Cylinder Head - Bottom.....
13-558	15	Screw - Upper to Lower Housing - Leaf Valve Cover to Crankcase - Float Chamber to Carburetor body and Fuel Filter
15-149	2	Stud - Adapter to Crankcase.....
15-213	1	Cotter Pin - Filler Cap.....
15-268	2	Cotter Pin
17-182	1	Nut - Tilting Shaft.....
17-186	1	Cotter Pin - Push Button.....
19-51	2	Core Plug - Cylinder Head - Top.....
19-84	1	Cotter Pin - Propeller Nut.....
19-191	4	Screw - Leaf Valve to Crankcase - Check Valve to Leaf Plate
20-52	1	Ball Bearing - Propeller Shaft.....
21-124	6	Screw - Bracket to Crankcase.....
21-165	1	Washer - Shift Lever to Shaft Screw.....
21-167	1	Screw - Shift Lever to Shaft.....
21-195	1	Nut - Push Rod.....
21-359	1	Screw - Body Assembly to Steering Bracket.....
25-196	1	Washer - Tilting Shaft.....
25-271	1	Key - Shaft to Pulley.....
27-17	1	Screw - Swivel Bracket.....
27-283	3	Screw - Drain, Fill and Flush.....
27-284	2	Washer - Drain and Fill.....
33-69	1	Plug - Impeller Housing.....
33-76	9	Screw - Gear Case - Upper to Lower.....
37-154	9	Washer - Cylinder Head Screw.....
39-72	1	Screw - Port to Star - Spark Plug Cover Hinge.....
39-169	3	Screw - Air Horn to Carburetor Body - Idle Control Spring
41-48	2	Swivel Plate - Clampscrew.....
41-105	2	Packing Nut - Oil Line.....
41-110	6	Pin - Throttle Lever and Cam Follower - Retaining Link - Throttle Shaft Link.....
41-163	2	Cotter Pin - Bell Crank - Cam Follower to Manifold.....
41-178	4	Screw - Shroud Mounting.....
41-188	1	Clamp Plate - Rope Handle.....
41-205	2	Screw - Clamp Plate to Handle.....
41-223	4	Screw - Armature Plate Support.....
42-137	1	Starter rope and anchor.....
43-110	24	Screw - Exhaust Cover to Cylinder - Crankcase to Manifold
43-123	6	Packing - Needle Valve.....
43-147	2	Screw - Driveshaft Support.....
43-156	1	Screw - Spring - Choke Control Rod.....
43-259	16	Screw - Handle to Housing - Bypass Cover.....
43-302	8	Washer - Shroud Mounting - Small.....
51-137	2	Lockwasher - Shift Lever to Bracket - Body Assembly to Steering Bracket.....
51-223	1	Screw - Spindle to Starter Housing.....
53-85	2	Screw - Support Plate to Fuel Tank.....
71-915	2	Lockwasher - Driveshaft Support Screw.....

Order All Parts from Nearest Service Station or Dealer

Always Give Part Number and Motor Number

NUMERICAL LIST

Part No.	No. required per Motor	NAME OF PART
71-1026	3	Lockwasher - Retainer Screw.....
71-1052	2	Spring Clip
71-1239	1	Marker - H.T. Lead - Upper.....
71-1331	1	Nut - Crankshaft.....
71-1352	1	Screw - Control Cable Pulley to Shaft.....
71-1447	2	Washer - Throttle Shaft Link.....
71-1487	5	Lockwasher - Throttle Cam Screw - Shifter Lock Stop and Leaf to Leaf Plate Screw.....
71-1531	2	Washer - Throttle Cam Screw.....
85-54	1	Washer - Bell Crank.....
85-64	2	Nut - Leaf to Leaf Plate Screw.....
120219	1	Cotter Pin - Starter Housing.....
130255	2	Screw - Breaker Mounting.....
131024	1	Screw - Pulley to Armature Plate (Flat Head).....
131249	1	Screw - Throttle Shaft Lever.....
132124	8	Screw - Support Plate to Housing.....
132679	2	Screw - Exhaust Tube to Adapter.....
132691	1	Nut - Fuel Line.....
132823	3	Screw - Armature Plate Control Pulley to Cylinder - Fuel Connector Body to Steering Bracket.....
200322	2	Spark Plug
202111	1	Ratchet - Starter.....
202114	1	Equalizer Cup
202155	3	Spring - Equalizer Cup.....
202156	1	Pin - Starter Spindle.....
202317	3	Retainer - Starter Pawl.....
202356	1	Washer - Starter Spindle.....
202470	3	Starter Pawl
202967	4	Screw - Connecting Rod.....
276643	1	Spindle and Pin Assembly.....
277117*	1	Leaf Plate Assembly.....
300077	1	Plug - Water Intake Screen.....
300179	1	Packing Nut - Slow Speed Needle.....
300261	10	Screw - Cylinder Head.....
300343	4	Washer - Top and Bottom Cylinder Screw.....
300364	1	Link - Safety Chain.....
300402	2	Tapered Pin - Cylinder.....
300454	1	Grommet - H.T. Lead.....
300455	1	Anchor - H.T. Lead.....
300611	1	Dowel Pin - Gearcase to Oil Retainer Housing.....
300634	2	Screw - Shroud to Bracket - Front.....
300646	9	Screw - Crankcase to Cylinder - Shifter Lever to Bracket....
300771	1	Pin - Impeller.....
301431	2	Screw - Long - Crankcase to Cylinder - Top.....
301656	1	Spring - Steering Handle Grip.....
301682	2	Screw - Shroud to Bracket - Rear.....
301736	3	Lockwasher - Air Horn to Carburetor Body Screw - Push Rod
301800	2	Support - Diaphragm - Fuel Pump.....
301802	1	Disc Valve
301803	1	Spring - Fuel Pump.....
301814	12	Gasket - Support Plate to Housing Screw.....

*These assemblies are not shown in illustration.

Order All Parts from Nearest Service Station or Dealer

NUMERICAL LIST

Part No.	No. required per Motor	NAME OF PART
301815	1	Push Button - Fuel Pump.....
301819	6	Washer - Nipple - Manifold to Carburetor Nipple.....
301820	6	Nipple - Hose - Manifold and Carburetor.....
301821	1	Hose.....
301822	4	Hose Clamp.....
301824	2	O-Ring - Seal - Fuel Connector.....
301825	2	Spring - Valve - Fuel Connector.....
301826	2	Valve - Fuel Connector.....
301827	3	Washer - Valve Guide - Fuel Connector - Cam Follower.....
301828	2	Retainer - Seal Ring - Fuel Connector.....
301829	1	Spring - Lock - Fuel Connector.....
301830	1	Lock - Fuel Connector.....
301832	1	Rivet - Lock - Fuel Connector.....
301835	1	Gasket - Filler Cap.....
301837	1	Screw - Filler Cap.....
301838	1	Chain - Filler Cap - Gas Tank.....
301858	2	Screw - Leaf Attaching.....
301877	1	O-Ring - Shift Rod - Lower.....
301878	1	Bushing - Shift Rod - Lower.....
301912	2	Cotter Pin - Shifter Lever - Shift Rod Pin - Upper.....
301913	1	Sleeve - Shift Rod.....
301915	1	Sleeve - Reverse Lock.....
301949	1	Nut - Shift Rod Clamp.....
301974	2	Cotter Pin - Reverse Lock Rod.....
301992	2	Stud - Throttle Control Plate.....
301996	1	Washer - Float Valve Seat.....
302007	5	Screw - Shroud - Port to Star.....
302031	1	Leaf Valve - Crankcase Drain.....
302032	1	Gasket - Leaf Valve Cover.....
302033	1	Cover - Leaf Valve.....
302034	1	Plate - Leaf Valve.....
302037	3	Dowel - Upper, Lower and Center Bearing.....
302042	1	Check Valve - Air Line - Crankcase.....
302046	2	Spacer - Check Valve Spring.....
302048	1	Spring - Check Valve.....
302051	1	Spring - Tilting Shaft.....
302054	1	Nut - Yoke - Fuel Filter.....
302060	1	Retainer - Fuel Filter.....
302062	1	Filter - Fuel.....
302103	1	Nut - Spindle Screw.....
302104	4	Screw - Leaf Plate to Crankcase - Retainer.....
302135	1	Spring - Pressure Release Valve.....
302136	1	Valve - Pressure Release.....
302137	1	Washer - Pressure Release Valve.....
302186	1	Washer - Retaining - Spark Plug Cover Screw.....
302222	1	Friction Spring - Starter.....
302346	1	Screw - Control Cable Pulley.....
302404	4	Bracket - Shroud Mounting.....
302405	8	Grommet - Shroud Mounting Bracket.....
302406	4	Spacer - Shroud Mounting.....
302407	4	Washer - Shroud Mounting - Large.....
302420	2	Retainer - Clampscrew.....
302468	3	Screw - Ratchet to Flywheel.....
302473	1	Bow Washer - Lever to Housing.....
302501	1	Pin - Shifter Lever.....
302504	2	Pin - Shift Rod.....
302509	2	Screw - Water Bypass Cover.....
302510	6	Screw - Gearcase to Exhaust Tube (RD) - Gearcase to Extension (RDL).....
302510	6	Screw - Extension to Exhaust Tube (RDL).....
302521	1	Screen - Water Intake.....
302522	1	Propeller Shaft.....
302528	1	Retaining Ring -Gearcase.....

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Always Give Part Number and Motor Number

NUMERICAL LIST

Part No.	No. required per Motor	NAME OF PART
302529	40	Needle Bearing - Connecting Rod.....
302530	1	Crankshaft
302532	2	Leaf
302533	6	Piston Ring
302536	1	Retaining Ring - Lower - Retaining Washer.....
302537	2	O-Ring - Upper and Lower Bearing Seal.....
302538	2	Seal - Upper and Lower Bearing.....
302539	2	Spring - Seal.....
302540	2	O-Ring - Carbon Seal - Crankcase.....
302542	2	Cover - Bypass.....
302543	2	Leaf Stop
302545	1	Oil Retainer - Driveshaft.....
302547	1	Leaf Plate
302548	2	Bracket - Shroud, Starter Mount - Port and Star.....
302549	1	Cover - Exhaust - Inner.....
302550	1	Cover - Exhaust - Outer.....
302552	1	Support - Driveshaft.....
302555	1	Housing - Lower - Fuel Tank.....
302556	1	Support - Plate - Fuel Tank.....
302557	1	Gasket - Fuel Tank.....
302559	1	Float - Fuel Tank.....
302560	1	Plate - Filler Cap.....
302561	1	Push Rod - Fuel Pump.....
302563	1	Diaphragm - Fuel Pump.....
302564	1	Oil Retainer - Propeller Shaft.....
302565	2	Thrust Washer - Propeller Shaft.....
302566	1	Drive Pin - Propeller.....
302568	1	Glass - Fuel Tank.....
302570	1	Handle - Fuel Tank.....
302571	1	Seal - Fuel Tank Glass.....
302572	1	Housing - Upper - Fuel Tank.....
302576	2	Wrist Pin
302577	4	Spring Ring - Wrist Pin
302578	1	Pin - Cam to Crankshaft.....
302579	2	Screw - (Allen) - Crankcase to Cylinder - Center.....
302581	1	Gasket - Cylinder Water Passage Cover.....
302582	1	Cover - Cylinder Water Passage.....
302583	1	Gasket - Cylinder Head.....
302584	18	Needle - Center Bearing.....
302585	1	Split Sleeve - Center Bearing.....
302586	2	Gasket - Bypass Cover to Cylinder.....
302587	1	Spring - Shifter Lock to Cylinder.....
302588	1	O-Ring - Oil Retainer Housing.....
302592	1	Screw - Shifter Lock to Cylinder.....
302593	2	Retaining Washer - Outer Seal Spring.....
302594	2	Retaining Washer - Seal Spring.....
302596	2	Stud - Exhaust Tube to Adapter to Cylinder.....
302598	1	Gasket - Manifold to Carburetor.....
302600	2	Screw - Short - Crankcase to Cylinder - Bottom.....
302601	1	Thrust Washer - Crankshaft.....
302602	1	Key - Crankshaft to Flywheel.....
302603	2	Retainer - Connecting Rod.....
302604	1	Seal - Gearcase - Upper to Lower.....
302605	1	Gasket - Leaf Plate to Manifold.....
302606	1	Gasket - Leaf Plate to Crankcase.....
302607	1	Gasket - Inner Exhaust Cover to Cylinder.....
302608	1	Gasket - Inner to Outer Exhaust Cover.....
302609	1	Shifter Lock
302615	1	Float Chamber
302616	1	Cover - Water Bypass - Gearcase - Upper.....
302617	1	Plate - Impeller Housing.....

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Always Give Part Number and Motor Number

NUMERICAL LIST

Part No.	No. required per Motor	NAME OF PART
302621	1	Seal - Cylinder to Crankcase - Star.....
302622	1	Seal - Cylinder to Crankcase - Port.....
302623	1	Pulley - Armature Plate.....
302624	1	Driveshaft - (RD).....
302625	1	Gasket - Adapter to Powerhead.....
302631	1	Spring Washer - Steering Handle.....
302632	1	Gland Nut - Water Tube.....
302634	1	Spring - Reverse Lock.....
302635	1	Thrust Washer - Swivel Bracket.....
302636	1	Grommet - Exhaust Tube.....
302637	2	Conical Washer - Tilting Shaft.....
302638	1	Lining - Swivel Bracket.....
302639	1	Spring - Shift Rod Clamp.....
302640	1	Rod - Reverse Lock.....
302642	1	Nut - Pilot Shaft.....
302643	1	Bolt - Tilting Shaft.....
302644	1	Lever - Shift Rod.....
302646	1	Clamp - Control Cable to Pulley.....
302647	4	Clamp - Connector to Carburetor Hose.....
302650	1	Cradle
302653	1	Pin - Indicator to Lower Housing.....
302654	2	Snap Ring - Indicator Pin.....
302657	2	Hose - Connector to Carburetor - Fuel and Air.....
302658	2	Shaft - Small - Armature Plate Control Pulley.....
302659	2	Pulley - Small - Armature Plate Control.....
302661	1	Hinge Pin
302663	1	Nozzle - High Speed.....
302664	1	Yoke - Fuel Filter.....
302666	1	Tube - Slow Speed.....
302667	4	Screw - Throttle and Choke Valve to Shaft.....
302668	1	Needle Valve - Slow Speed.....
302669	1	Thumb Screw - Fuel Filter.....
302670	1	Gasket - Carburetor Body to Bowl.....
302673	1	Needle Valve - High Speed.....
302674	1	Choke Valve
302675	1	Gasket - Fuel Filter.....
302676	1	Bowl - Fuel Filter.....
302677	4	Screw - Impeller Housing.....
302678	1	Screw - Exhaust Tube.....
302679	1	Washer - Shift Rod Screw.....
302680	1	Screw - Shift Rod.....
302683	1	Bracket - Armature Plate Control Pulley to Cylinder.....
302687	1	Cover - Spark Plug.....
302688	1	Screw - Clamp to Pulley.....
302696	1	Spring - Throttle Shaft.....
302699	1	Carrying Handle and Adapter.....
302703	1	Thrust Washer - Steering Handle.....
302706	1	Spring - Control Cable.....
302709	1	Groove Pin - Gear and Shaft Assembly - Long.....
302710	1	Screw - Steering Handle Grip.....

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NUMERICAL LIST

Part No.	No. required per Motor	NAME OF PART
302712	1	Washer - Throttle Control.....
302713	2	Spring - Mounting - Powerhead to Lower Unit.....
302714	1	Spacer - Rubber Bushing -Outer.....
302715	1	Locking Lever - Reverse.....
302717	1	Bushing - Steering Handle.....
302721	1	Screw - Steering Handle.....
302722	1	Spring - Choke Control Rod.....
302725	1	Bell Crank.....
302726	1	Choke Rod.....
302735	1	Plate - Throttle Control.....
302736	1	Spring - Tilting Lever.....
302738	1	Rubber Bushing - Outer.....
302743	1	Thrust Washer - Reverse Gear.....
302747	1	Spring - Choke Arm to Bell Crank.....
302749	1	Clamp - H.T. Lead to Bypass Cover.....
302750	2	Screw - Cam and Pulley to Armature Plate.....
302751	1	Screw - H.T. Lead to Armature Plate Pulley.....
302752	1	Clamp - H.T. Lead to Armature Plate Pulley.....
302754	7	Screw - Exhaust Tube to Cylinder.....
302755	2	Bearing Cage - Center.....
302756	1	Washer - Needle Valve.....
302759	1	Grommet - Choke.....
302760	1	Knob - Choke Control.....
302761	1	Screw - Choke Control Knob.....
302766	1	Adjusting Knob - Slow Speed.....
302767	1	Adjusting Knob - High Speed.....
302791	1	Lever - Throttle Shaft.....
302792	1	Spring - Choke Control Rod - Small.....
302795	1	Spring - Idle Control.....
302796	AS	Shim - Pinion Bearing - (.004).....
302797	AS	Shim - Pinion Bearing - (.008).....
302798	AS	Shim - Pinion Bearing - (.010).....
302802	2	Retainer - Hose.....
302803	1	Nut - Steering Handle.....
302804	1	Cotter Pin - Steering Handle Nut.....
302805	1	Gearcase Extension - (RDL).....
302806	1	Driveshaft - (RDL).....
302811	1	Spacer - Oil Line.....
302812	2	Screw - Stop to Armature Plate.....
302813	1	Spacer - Spark Plug Cover.....
302816	1	Air Horn - Carburetor.....
302818	1	Transfer - Caution - Star.....
302821	1	Bracket - Exhaust Tube to Adaptor.....
302822	2	Stud - Manifold to Carburetor.....
302823	AS	Shim - Pinion Bearing - (.006).....
302824	1	Screw - H.T. Lead Clamp.....
302828	1	Throttle Valve.....
302829	1	Stop - Shifter Lock.....
302830	1	Cam - Throttle Control.....
302831	1	Tube - Cotter Pin - Starter Housing.....
302835	1	Transfer - Port.....
302837	1	Transfer - Oiling - Port.....
302840	1	Transfer - Star.....
302965	1	Packing Nut - High Speed Needle.....
303022	1	Link - Throttle Shaft.....
303032	1	Spring - Spring Lock.....
303033	1	Spring Anchor - Link - Starter Lock.....
401983	1	Transfer - Starting - Star.....
303050	1	Housing - Oil Retainer.....
303051	1	Spring - Link to Locking Lever.....
303059	1	O-Ring - Driveshaft to Crankshaft.....

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NUMERICAL LIST

Part No.	No. required per Motor	NAME OF PART
303107	1	Washer - Pulley and Gear - Remote Control.....
303147	2	Screw - Connector.....
303148	1	Connector - Shift Rod.....
303188	2	Transfer - Sea Horse 25 - Port and Star.....
303196	1	Gear - Remote Control.....
303200	1	Pulley and Gear - Remote Control.....
303204	1	Washer - Driveshaft Casing.....
303205	1	Lining - Steering Bracket.....
303206	1	Washer - Remote Control Gear.....
303207	2	Thrust Washer - Remote Control Gear.....
303209	1	Spacer - Gear to Steering Bracket - Remote Control.....
303210	1	Shoulder Screw - Remote Control Gear.....
303213	1	Grip - Steering Handle.....
303244	1	Collar - Link - Starter Lock.....
303245	1	Allen Screw - Collar - Link.....
303246	1	Locking Lever.....
303247	1	Screw - Locking Lever.....
303249	1	Cover - Inspection Hole.....
303252	1	Washer - Steering Handle Grip.....
303272	1	Link - Throttle Lever to Cam Follower.....
303277	1	Retaining Ring - Armature Plate.....
303278	1	Support - Armature Plate.....
303280	1	Throttle Lever.....
303282	1	Friction Block - Grip.....
303288	3	Screw - Starter Housing to Bracket.....
303295	1	Screw - Spark Plug Cover.....
303296	1	Spring - Cam Follower to Crankcase.....
303310	1	Spacer - Cam Follower.....
303471	1	Shift Rod - Upper.....
303472	1	Shift Rod - Lower.....
303474	1	Shift Rod - Lower (RDL).....
303560	1	Eyelet - Rope to Shroud.....
303562	1	Spring - Swivel Bracket.....
303562	1	Spring - Swivel Bracket.....
375542	1	Handle - Starter Rope.....
375587	1	Fuel Connector Assembly.....
375747	2	Clampscrew Assembly with Swivel Plate and Retnr.....
375761	1	Roller Bearing Assembly - Propeller Shaft.....
375763	2	Roller Bearing - Upper and Lower Journal.....
375764	1	Bracket - Shift Lever and Shaft Assembly.....
375766	1	Shift Lever Assembly.....
375767	2	Connecting Rod Assembly.....
375768	1	Starter Housing and Pin Assembly.....
375771	1	Starter Pulley Assembly.....
375773	1	Propeller Nut Assembly.....
375774	1	Fuel Tank (Only).....
375772	2	Piston, Connecting Rod and Piston Ring Assembly (Less Bearings).....
375777*	1	Fuel Tank Assembly Complete.....
375778	1	Indicator Assembly.....
375779	1	Cylinder Head and Core Plug Assembly.....
375781	2	Piston and Dowel Pin - (Less Rings).....
375783	1	Shifter Clutch Dog Assembly.....
375786	1	Cylinder, Crankcase and Dowel Pin Assembly.....
375787	1	Shifter Lever and Pin Assembly.....
375788	1	Body Assembly - Fuel Connector.....
375790	1	Propeller and Bushing Assembly.....
375792	1	Float and Float Arm Assembly.....
375793	1	Shroud and Transfer Assembly - Port.....
375794	1	Shroud and Transfer Assembly - Star.....
375795	1	Stern Bracket and Clampscrew Assembly - Port.....

*These parts are not shown in illustration.

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NUMERICAL LIST

Part No.	No. required per Motor	NAME OF PART
375796	1	Stern Bracket and Clampscrew Assembly - Star.....
375797	1	Swivel Bracket and Screw Assembly.....
375798	1	Float Valve and Seat Assembly.....
375802	1	Choke Shaft and Arm Assembly.....
375803	1	Control Cable Assembly - Short.....
375804	1	Control Cable Assembly - Long.....
375808	1	Impeller Assembly.....
375810	1	Lever Assembly - Tilting.....
375815*	1	Carburetor Assembly Complete.....
375816	1	Gearcase and Bearing Assembly.....
375817	1	Filler Cap Assembly.....
375829	1	Roller Bearing - Driveshaft.....
375836	1	Starter Spring Assembly.....
375846	1	Foot Valve Assembly.....
375857	1	Impeller Housing and Plug Assembly.....
375861	1	Gears and Pinion Bearing Assembly.....
375862	1	Oil Line Assembly.....
375863	1	Water Tube Assembly.....
375865*	1	Starter Assembly Complete.....
375869	1	Intake Manifold and Stud Assembly.....
375932	1	Carburetor Body and Bushing Assembly.....
375938	1	Throttle Shaft and Arm Assembly.....
375961	1	Clamp and Screw Assembly - Shift Rod.....
376002	1	Steering Bracket and Bushing Assembly.....
376003	1	Driveshaft Casing and Sleeve Assembly.....
376004	1	Gear and Shaft Assembly - Throttle Control - Short.....
376005	1	Gear and Shaft Assembly - Throttle Control - Long.....
376035	1	Cam Follower Assembly.....
376040	1	Steering Handle and Bushing Assembly.....
376102	1	Exhaust Tube and Shift Rod Assembly.....
510169	1	Cam - Magneto.....
510173	2	Condenser.....
510185	2	Eccentric Screw.....
510188	1	Oiler Clip.....
510189	1	Oiler Wick.....
510190	1	Clamp - H.T. Lead.....
510191	2	Screw - Armature Plate Mounting.....
510192	2	Screw - Armature Plate Mounting.....
510193	3	Screw - Condenser and H.T. Lead Mounting.....
510194	2	Screw - Breaker Terminal.....
510195	4	Screw - Lamination Mounting.....
510203	1	Lead - Upper - High Tension.....
510204	2	Clip - Breaker Spring.....
510208	2	Bow Washer - Breaker Mounting.....
510210	1	Lead - Lower - High Tension.....
510231	2	Spring Terminal - Spark Plug Lead.....
510232	2	Rubber Cover - Spark Plug.....
551517	2	Screw - Adjusting Knob - Slow and High Speed.....
486097	1	Flywheel Assembly.....
580118	2	Coil and Lamination Assembly.....
580122	2	Breaker Base Assembly.....
580123	2	Breaker Arm Assembly.....
580135	1	H.T. Lead Assembly - Upper.....
580146	1	H.T. Lead Assembly - Lower.....
580148*	1	Breaker Assembly.....
580168	1	Armature Plate, Sleeve and Post Assembly.....
580169*	1	Armature Plate Assembly Complete.....

*These parts are not shown in illustration.

Order All Parts from Nearest Service Station or Dealer

Warranty

We warrant each new outboard motor of our manufacture to be free from defects in material and workmanship under normal use and service, our obligation under this warranty being limited to making good at the factory any part or parts thereof which shall, within three (3) months after delivery of such motor to original purchaser, be returned to us with transportation charges prepaid, and which our examination shall disclose to our satisfaction to have been thus defective; this warranty being expressly in lieu of all other warranties and representations expressed or implied and of all other liabilities in connection with the sale or use of any motors.

This warranty shall not apply to any motor which shall have been repaired or altered outside the factory in any way so as to affect its stability, nor which has been subject to misuse, negligence or accident. Warranty is void if motor is used for racing purpose.

We make no warranty in respect to trade accessories not of our manufacture; inasmuch as they are usually warranted separately by their respective manufacturers.

Because of the usual strains and accidents to which such products may be subjected, we make no warranty of either material or workmanship in racing outboard motors or any of our products when used for racing.

Claims must be entered on motors or motor parts returned to the factory for inspection, repair or replacement. Request form No. SE-16 from local Johnson Dealer or Service Station. **This form should be filled in, signed by the motor owner and dealer or service station representatives and mailed to the factory with returned material, TRANSPORTATION CHARGES PREPAID.**

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